MATERIAL SAFETY DATA SHEET
NYLON 6

Section 1 – Chemical Product and Company Identification

**MSDS Name:** Nylon 6
**Catalog numbers:** AC177910000, AC177910010, AC1779165000
**Synonyms:** Poly(caprolactam); 6-aminohexanoic acid homopolymer; Caproamide Polymer; Hexahydro-2H-Azepin-2-one homopolymer

**Company Identification:**
Nyltek, S. A. de C. V
Carr. Panamericana 306.
Salamanca, Gto. MEXICO

**For information in North America, call:** 800-ACROS-01
**For emergencies in the US, call CHEMTREC:** 800-424-9300

Section 2 – Composition, Information on Ingredients

<table>
<thead>
<tr>
<th>CAS#</th>
<th>Chemical Name</th>
<th>Percent</th>
<th>EINECS/ELINCS</th>
</tr>
</thead>
<tbody>
<tr>
<td>25038-54-4</td>
<td>Nylon 6</td>
<td>100</td>
<td>unlisted</td>
</tr>
</tbody>
</table>

**Hazard Symbols:** None listed.
**Risk Phrases:** None listed.

Section 3 – Hazards Identifications

**EMERGENCY OVERVIEW**

Appearance: white to pale yellow. **Caution!** May cause eye and skin irritation. May cause respiratory and digestive tract irritation.

**Target Organs:** None.
**Potencial Health effects**

**Eye:** May cause eye irritation.

**Skin:** May cause skin irritation.

**Ingestion:** May cause digestive tract disturbances.

**Inhalation:** May cause respiratory tract irritation.

**Chronic:** No information found.

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**Section 4 – First Aid Measures**

**Eyes:** Flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical aid immediately.

**Skin:** Get medical aid. Flush skin with plenty of soap and water for at least 15 minutes while removing contaminated clothing and shoes.

**Ingestion:** If victim is conscious and alert, give 2-4 cupfuls of milk or water. Never give anything by mouth to an unconscious person. Get medical aid immediately.

**Inhalation:** Remove from exposure to fresh air immediately. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical aid.

**Notes to Physician:** Treat symptomatically and supportively.

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**Section 5 – Fire Fighting Measures**

**General Information:** As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear. During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion.

**Extinguishing Media:** Use water spray, dry chemical, carbon dioxide, or alcohol-resistant foam.
Section 6 – Accidental Release Measures

**General Information:** Use proper personal protective equipment as indicated in Section 8.

**Spills/Leaks:** Clean up spills immediately, observing precautions in the Protective Equipment section. Sweep up or absorb material, then place into a suitable clean, dry, closed container for disposal. Avoid generating dusty conditions. Provide ventilation.

Section 7 – Handling and Storage

**Handling:** Wash thoroughly after handling. Remove contaminated clothing and wash before reuse. Use with adequate ventilation. Minimize dust generation and accumulation. Avoid contact with eyes, skin, and clothing. Avoid ingestion and inhalation.

**Storage:** Keep container closed when not in use. Store in a tightly closed container. Store in a cool, dry, well-ventilated area away from incompatible substances.

Section 8 – Exposure Controls, Personal Protections

**Engineering Controls:** Use adequate ventilation to keep airborne concentrations low.

**Exposure Limits**

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH</th>
<th>NIOSH</th>
<th>OSHA-Final PELs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nylon 6</td>
<td>None listed</td>
<td>None listed</td>
<td>None listed</td>
</tr>
</tbody>
</table>

**OSHA Vacated PELs:** Nylon 6: No OSHA Vacated PELs are listed for this chemical.

**Personal Protective Equipment**

**Eyes:** Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA’s eye and face protection regulations in 29 CFR 1910.133 or European standard EN166.
Skin: Wear appropriate protective gloves to prevent skin exposure.

Clothing: Wear appropriate protective clothing to prevent skin exposure.

Respirators: Follow the OSHA respirator regulations found in 29CFR 1910.134 or European Standard EN 149. Always use a NIOSH or European Standard EN149 approved respirator when necessary.

Section 9 – Physical and Chemical Properties

Physical State: Pellets
Appearance: white to pale yellow
Odor: Not available
PH: Not available.
Vapor Pressure: Not Available.
Vapor Density: 3.90
Evaporation Rate: Not available.
Viscosity: Not available.
Boiling Point: Not available.
Freezing/Melting Point: 223deg C
Autoignition Point: Not available.
Flash Point: Not available.
Decomposition Temperature: Not available.
NFPA rating:
Explosion Limits, Lower: Not available.
Upper: Not available.
Solubility: Insoluble
Specific Gravity / Density: 1.0840g/cm3
Molecular Formula: NHC5H10CO
Molecular Weight: 113.0831

Section 10 – Stability and Reactivity

Chemical Stability: Stable under normal temperatures and pressures.
Conditions to Avoid: Incompatible materials, strong oxidants.
Incompatibilities with Other Materials: Strong Oxidizing Agents, Strong Bases.
Hazardous Decomposition Products: Nitrogen oxides, carbon monoxide, carbon dioxide.
Hazardous Polymerization: Has not been reported

Section 11 – Toxicological Information

RTECS#: 
CAS# 25038-54-4 : TQ9800000
LD50/LC50:
CAS# 25038-54-4:
Inhalation, mouse: LC50 = 11gm/m3/30M;
Carcinogenicity:
CAS#25038-54-4:
IARC: Group 3 carcinogen
Epidemiology: No data available
Teratogenicity: No data available
Reproductive Effects: No data available
Neurotoxicity: No data available
Mutagenicity: No data available
Other Studies: No data available

Section 12 – Ecological Information

No information available.

Section 13 – Disposal Considerations

Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. US EPA guidelines for the classification determination are listed in 40 CFR Parts 261.3. Additionally, waste generators must consult state and local hazardous waste regulations to ensure complete and accurate classification.
**RCRA P-Series:** None listed  
**RCRA U-Series:** None listed

### Section 14 – Transport Information

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<th>IATA</th>
<th>RID/ADR</th>
<th>IMO</th>
<th>Canada TDG</th>
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<tr>
<td><strong>Packing Group</strong></td>
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### Section 14 – Regulatory Information

**US FEDERAL**

**TSCA**
CAS# 25038-54-4 is listed in the TSCA Inventory

**Health & Safety Reporting List**
None of the chemicals are on the Health & Safety Reporting List.

**Chemical Test Rules**
None of the chemicals in this product are under a chemical Test Rule.

**Section 12 b**
None of the chemical are listed under TSCA section 12b.

**TSCA Significant New Use Rule**
None of the chemical in this material have a SNUR under TSCA.

**SARA**
Section 302 (RQ)
None of the chemicals in this material have an RQ.

Section 302 (TPQ)
None of the chemicals in this products have a TPQ

Section 313
No chemicals are reportable under section 313.

Clean Water Act:
This material does not contain any hazardous air pollutants. This material does not contain any Class 1 Ozone depletors. This material does not contain any Class 2 Ozone depletors.

Clean Water Act:
None of the chemicals in this product are listed as Hazardous Substances under de CWA. None of the chemicals in this product are listed as Priority Pollutants under the CWA. None of the chemicals in this product are listed as Toxic Pollutants under the CWA.

OSHA:
None of the chemicals in this product are considered highly hazardous by OSHA.

STATE
CAS# 25038-54-4 is not present in the state lists from CA, PA, MN, MA, FL, or NJ.
California No Significant Risk Level: None of the chemicals in this product are listed.

European / International Regulations

European Labeling in Accordance with EC Directives

Hazard Symbols:
Not available

Risk Phrases:
Safety Phrases:
S 24/25 Avoid contact with skin and eyes.

WKG (Water Danger / Protection)
CAS# 25038-54-4: No information available.

Canada
CAS# 25038-54-4 is listed on Canada’s DSL List. CAS# 25038-54-4 is listed on Canada’s DSL List.
WHMIS: Not available
CAS# 25038-54-4 is not listed on Canada’s Ingredient Disclosure List.

Exposure Limits

Section 16 – Additional Information

**MSDS Creation Date:** 9/18/1998  
**Revision #1 Date:** 8/02/2000

The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any another warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall Fisher be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if Fisher has been advised of the possibility of such damages.